PRINT DATE: 01/31/96

FAILURE MODES EFFECTS ANALYSIS (FMEA) - CIL HARDWARE NUMBER:05-8Q-200715 -X

SUBSYSTEM NAME: EPD&C-GUIDANCE, NAVIGATION, & CONTROL (05-1)

| | | REVISION: 0 09/12/88 | |
|-----|------------------|----------------------|--|
| — | PART DATA | | |
| | PART NAME | PART NUMBER | |
| | VENDOR NAME | VENDOR NUMBER | |
| LRU | :AFT MCA-1 | V070-765410 | |
| LRU | :AFT MCA-2 | V07D-765420 | |
| LRU | :AFT MCA-2 | V070-755620 | |
| LRU | :AFT MCA-1 | V070-765630 | |
| SRU | :RELAY, LATCHING | MC455-0128-0001 | |
| | | | |

EXTENDED DESCRIPTION OF PART UNDER ANALYSIS: RELAY, LATCHING (12 AMPS) ATVC DEADFACE

REFERENCE DESIGNATORS:

55V76A115K62 55V76A115K64 54V76A114K73 54V76A114K75

QUANTITY OF LIKE ITEMS:

FOUR - ONE PER ATVC

FUNCTION:

\$ 1

PROVIDES A DEADFACING FUNCTION TO THE 26 VOLTS AC EXCITATION POWER FROM THE ATVC'S TO THE SRB DIFFERENTIAL PRESSURE TRANSDUCERS FOLLOWING SRB SEPARATION.

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PRINT DATE: 01/31/96

FAILURE MODES EFFECTS ANALYSIS FMEA - CIL FAILURE MODE

NUMBER: 05-80-200715-02

REVISION#: 1

01/22/96

ITEM NAME: RELAY, LATCHING

SUBSYSTEM NAME: EPD&C-GUIDANCE, NAVIGATION, & CONTROL (05-1)

LRU: AFT MCA-1, 2

CRITICALITY OF THIS

FAILURE MODE: 1R2

FAILURE MODE:

SHORTS CONTACT TO CONTACT, SHORTS TO GROUND, FAILS TO TRANSFER

(DEADFACE)

MISSION PHASE:

LO LIFT-OFF

VEHICLE/PAYLOAD/KIT EFFECTIVITY:

102 COLUMBIA

103 DISCOVERY

104 ATLANTIS

105 ENDEAVOUR

CAUSE:

ł

PIECE PART FAILURE, CONTAMINATION, VIBRATION, MECHANICAL SHOCK, PROCESSING

ANOMALY, THERMAL STRESS

CRITICALITY 1/1 DURING INTACT ABORT ONLY? NO

REDUNDANCY SCREEN

A) PASS

B) PASS

C) PASS

PASS/FAIL RATIONALE:

A)

B)

C)

- FAILURE EFFECTS -

(A) SUBSYSTEM:

LOSS OF ONE OF FOUR ATVC POWER SUPPLIES.

(B) INTERFACING SUBSYSTEM(S):

LOSS OF ONE OF FOUR ATVC'S DUE TO THE 26 VOLT AC POWER SUPPLY SHORT. THE REMAINING ATVC CHANNELS STILL OPERATE TO MAINTAIN STABILITY.

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FAILURE MODES EFFECTS ANALYSIS (FMEA) -- CIL FAILURE MODE NUMBER: 05-60-200715-02

(C) MISSION: NO EFFECT.

(D) CREW, VEHICLE, AND ELEMENT(\$):

NO EFFECT FOR FIRST FAILURE. SECOND FAILURE (LOSS OF ANOTHER ATVC AND ITS ASSOCIATED ISOLATION VALVE DRIVER, DUE TO AN ATVC POWER SWITCH FAILURE WHERE ALL THREE CONTACTS ARE SHORTED TO GROUND) COULD RESULT IN SEQUENTIAL BYPASSING OF GOOD CHANNELS AND SUBSEQUENT LOSS OF CONTROL. THE REMAINING GOOD CHANNELS (TWO) AS A RESULT OF THE SECOND FAILURE MOST LIKELY COULD SEQUENTIALLY EXCEED THE ATVC-FDI TRIP LEVEL (2200PSI), RESULTING IN AN ADDITIONAL CHANNEL BYPASS DUE TO A TWO AGAINST ONE FORCE FIGHT CONDITION. THIS SECOND FAILURE EFFECT ASSUMES A WORST CASE ANALYSIS WHERE ONE OF THE REMAINING GOOD CHANNELS EXCEEDS ITS TRIP LEVEL AS A RESULT OF TOLERANCE CONDITIONS BETWEEN CHANNELS AND IS SUBSEQUENTLY BYPASSED BY THE DELTA PRESSURE MONITOR.

(E) FUNCTIONAL CRITICALITY EFFECTS:

CRITICALITY IR BECAUSE LOSS OF MPS OR SRB THRUST VECTOR CONTROL MAY CAUSE LOSS OF CREW/VEHICLE.

-DISPOSITION RATIONALE-

(A) DESIGN:

REFER TO APPENDIX C, ITEM NO. 3 - LATCHING RELAY (MC455-0128).

(B) TEST:

REFER TO APPENDIX C, ITEM NO. 3 - LATCHING RELAY (MC455-0128).

GROUND TURNAROUND TEST

PROPER OPERATION OF THE RELAY IS VERIFIED DURING GROUND TURNARDUND TESTING.

(C) INSPECTION:

REFER TO APPENDIX C, ITEM NO. 3 - LATCHING RELAY (MC455-0128).

(D) FAILURE HISTORY:

REFER TO APPENDIX C. ITEM NO. 3 - LATCHING RELAY (MC455-0128).

(E) OPERATIONAL USE:

REMAINING FCS CHANNEL SWITCHES TO BE PLACED IN "OVERRIDE". SEE FLIGHT RULE : 8-52 (D) & (E).

- APPROVALS -

EDITORIALLY APPROVED

EDITORIALLY APPROVED

TECHNICAL APPROVAL

; RJ : JSC

: APPROVAL FORM

Oum D. 1/31/96

: 95-CIL-004-RI